

Nicore 55

A cored wire designed for the welding of cast irons using with argon rich mixed gas.

Zvárací prúd	DC+
Typ zliatiny	Cast iron

Typical Weld Metal Analysis %

C	Mn	Si	Ni	Al
1.04	0.23	0.71	45.3	0.01

Zváracie parametre

Priemer drôtu	Current	Voltage
1.2 mm	220-250 A	28-30 V